

### ŚNIEŻKA SUPERMAL® PVC ENAMEL PAINT

- ANTI-BLOCKING SYSTEM - prevents the painted elements from sticking
- AQUA BLOCKER/ waterproof,
- no need to apply an undercoat - easy application,
- excellent adhesion,
- non-yellowing
- resistant to contamination, scratches, detergents, weather conditions and UV radiation,
- VOC control,
- fast drying.

### USE (PURPOSE)

The enamel paint is intended for protective and decorative painting of new and restored objects made of rigid PVC, as well as interior wooden and wood-based surfaces: PVC windows, doors, panels, windowsills, garden furniture, etc. Can be applied on metal elements.

### PRODUCT PROPERTIES

Decorative coat effect satin gloss  
 Density, temp. 20±0,1°C maximum , [g/cm<sup>3</sup>]1.3  
 Coat drying time at temp. 23±2°C and relative air humidity over 50±5%  
 degree 3, maximum, [h] 5  
 Solvent water

### APPLICATION

#### Substrate preparation

- The substrate to be painted must be solid, dry, clean, as well as dust, grease, resin stains or rust free.
- Rigid PVC surfaces (it is necessary to pay attention so that they are clean and degreased) must be painted without a primer.
- Areas where resin and grease were found must be cleaned with extraction naphtha.
- It's recommended to apply a colourless agent - Śnieżka DREWKORN EXTRA, on new wooden surfaces in order to ensure better protection from external factors.
- Metal objects must be primed by applying a fast-drying and anticorrosive paint - Śnieżka UREKOR S.
- Old coats with poor adhesion must be removed, and in the event of good adhesion, sanded and abraded by sandpaper and dusted off.

#### Product preparation

- Before use mix the product carefully.
- If necessary, dilute the enamel till operating viscosity - excessive dilution may deteriorate the quality of the coat.

#### Painting

- Carry out painting works at the substrate and ambient temperature over +10°C and air humidity below 80%, by using a flat paintbrush with soft hair, a sponge roller (flocked foam) or by spraying method.
- Apply subsequent coatings after around 5h (low temperature and high air humidity may extend the drying time).
- Full coat curing in room conditions after 24h.
- Clean the tools with water after application.
- During painting works and after their completion the area must be ventilated until the odour vanishes.

### PAINTING PARAMETERS FOR PARTICULAR METHODS

PAINTING METHODS	PAINTING PARAMETERS				
	paint viscosity	solvent additive	average gun nozzle	spraying pressure	recommended number of coats
	[s]	[%]	[mm]	[MPa]	

Roller, paintbrush	commercial presentation	-	-	-	1-2
Pneumatic spraying	25÷35	to 20	1,4÷2	0,25÷0,5	1-2
Hydrodynamic spraying method*	commercial presentation	-	0,26	21	1-2

\* spraying performed by using devices of Graco company, model 395 ST PRO

#### BEST BEFORE DATE

48 months from the date of manufacture

#### EFFICIENCY

to 14 m<sup>2</sup>/L with one painting only

#### COLOURS

white

#### VOC

Limit of VOC content for this product (cat. A/d/WB); 130 g/l (2010); The product contains max. 130 g/l.

#### STANDARDS, TESTS AND CERTIFICATES

ZN-SN-042:2011

#### FIRE AND HSE RECOMMENDATIONS

Contains: 1 2-benzisothiazol-3(2h)-one, mixture 5-Chloro-2-Methyl-2H-Isothiazol-3-one [WE:247-500-7] and 2-Methyl-2H-Isothiazol-3-one [WE:220-239-6] (3:1). May produce allergic reaction. During painting works and after their completion the area must be ventilated until the odour vanishes. Keep out of reach of children. Store and keep in sealed containers. Product waste and container management: The product must be fully used. Empty containers are not subject to recycling. Storage temperature: between +5°C and +25°C.

#### ATTENTION!

The information included in the technical data sheet is to provide an efficient use of the product, however, it cannot form grounds for the manufacturer's liability, since the performance conditions are beyond its control. It's forbidden to make any adjustments to the product's formula, which can significantly decrease the properties of the used material. In the event of combining the product with other products, the manufacturer shall not bear any responsibility. All the information above is given in good faith, based on current knowledge and experience. The manufacturer reserves the right to amend the content of subsequent editions without the obligation to inform its customers.